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The enhancement of the specific capacity of $Ti_3C_2T_x$-based Li-O_2 battery by adding super-p

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ABSTRACT

This study explored the impact of Super P on the specific capacity of MXene-based rechargeable Li-O_2 batteries. It was found that increasing the Super P ratio from 10% to 30% significantly improved the specific discharge capacity of the lithium-oxygen battery, rising from 396 mAh g^{-1} to 1116 mAh g^{-1} during the first cycle at a current density of 100 mA g^{-1}. To characterize the structure of the synthesized MXene, analytical techniques such as scanning electron microscopy (SEM), X-ray diffraction (XRD), Raman spectroscopy, and Fourier transform infrared (FTIR) spectroscopy were utilized. The electrochemical performance of the fabricated electrodes was evaluated using cyclic voltammetry (CV) and electrochemical impedance spectroscopy (EIS). The findings indicate that the synergistic interaction between MXene and Super P contributes to the enhanced capacity of the fabricated cell.

1. Introduction

The first experimental observations of the lithium-oxygen battery were conducted by Abraham and colleagues in 1996, and it has been under investigation since 1974[1, 2]. In recent years, the impressive theoretical energy density of lithium-oxygen batteries has positioned them as a leading candidate for use in portable electronic devices and electric vehicles compared to lithium-ion batteries[3-6]. In these batteries, the anode electrode is made of pure lithium metal, while the cathode electrode is comprised of carbon-based materials and metal oxides, particularly in the form of two-dimensional structures [7, 8]. Additionally, aprotic electrolytes like LiTFSI/TEGDME are commonly used as the electrolyte and glass fiber or Celgard are used as the separator [9, 10].

At the cathode electrode, two very important reactions, namely the reduction reaction of Oxygen (ORR) in the discharge process and the oxygen evolution reaction (OER) in the charge process, lead to the formation and decomposition of lithium peroxide (Li_2O_2), respectively[1, 7, 11-13].

A significant challenge in these batteries arises from the sluggish kinetics of the ORR and OER, which leads to charge and discharge overpotential. Consequently, this results in poor energy conversion efficiency, inadequate rate capability, and limited cycle durability. These issues have

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hindered the current commercialization of Li-O_2 batteries [3, 5, 11].

Over the last decade, researchers have shown considerable interest in two-dimensional MXene nanomaterials, particularly Titanium carbide ($Ti_3C_2T_x$), for energy storage systems like supercapacitors, lithium-ion batteries, and more recently, lithium-oxygen batteries, owing to their distinctive chemical and electrical properties [7, 14-16]. MXene nanomaterials feature a three-layered configuration represented by the formula $M_{n+1}X_nT_x$. In this formula, M represents a transition metal, X stands for either carbon or nitrogen, and T_x denotes surface functional groups such as –F, –OH, and –O [4, 17-20].

One common approach to creating $Ti_3C_2T_x$ nano-layers involves etching away the aluminum (Al) layers from Ti_3AlC_2 using lithium-ion-containing solutions such as HF or LiF/HCl [21-25].

Despite the unique properties of $Ti_3C_2T_x$ MXene, like most other 2D materials, the stacking of layers deteriorates its ion storage capability. Additionally, its electrical conductivity decreases due to surface and edge defects. To overcome these problems, various additives including carbon-based nano-materials, organic molecules, and metal ion or oxide nano-particles are introduced between the MXene layers [18, 23, 26].

In recent years, there have been several reports of using $Ti_3C_2T_x$ in Li-O_2 battery. For example, in 2023, Xingzi Zheng et al. investigated a $Ti_3C_2T_x$ MXene-based Li-O_2 battery and improved its battery capacity and cycle life[3].

In another report, Sanghee Nam et al. designed a lithium-oxygen battery with $Ti_3C_2T_x$ MXene and achieved high capacity by controlling ORR and OER in the cathode[27].

Generally, if the slurry method is used for the fabrication of electrodes in Li-ion batteries, carbon nanomaterials such as carbon black, Ketjen Black, and Super P are commonly used in various amounts to improve the electrode's overall electrical conductivity. These materials are also sometimes used as active materials in the cathode of the Li-O_2 batteries[7, 28].

For example, Zheng et al. used Ketjen Black both as a conductive material and an active material with a 45% and 90% mass ratio, respectively [11]. In another research, Zhao et al. added Super P as both conductive material and active material with 40 % and 80% mass ratio, respectively [28].
Although it seems that various amounts of carbon nanomaterials can significantly improve the parameters of the Li-O_2 battery, this aspect has unfortunately been overlooked until now.

This research focused on examining the effect of Super P on the ion storage capability of $Ti_3C_2T_x$ for use as a cathode in a lithium-oxygen rechargeable battery. By changing the ratio of Super P from 10% to 30%, the specific discharge capacity of the Li-O_2 battery increased to 180% during the initial cycle under a current density of 100 mA g^{-1}.

2. Methods and Materials

2.1. Formulation of Ti_3AlC_2 MAX phase

To synthesize Ti_3AlC_2, a mixture of graphite (grain size lower than 45 micron), Titanium (grain size lower than 20 microns), and Aluminum (grain size lower than 20 microns) powders was used with a 1.9:3:1.4 molar ratio. Next, the powders were ball-milled at a rate of 400 rpm, with a 10:1 pellet-to-powder ratio in an argon atmosphere for 18 hours, with 10-minute breaks each hour. After ball milling, the powder is poured into a graphite mold in a cylindrical shape with an internal diameter of 30 mm and placed in the Spark-plasma sintering (SPS) machine.

The final phase of Ti_3AlC_2 MAX is produced by applying an electric current and uniaxial pressure of 35 MPa simultaneously for 15 minutes at 1100°C, raising the temperature to 1100°C at a rate of 50-80°C per minute.

2.2. Formulation of $Ti_3C_2T_x$ MXene

To achieve MXene nano-sheets, the Al layers were selectively etched of the Ti_3AlC_2 MAX-phase using an HF solution (40 wt %). The MAX- phase was dispersed and stirred in the acid solution at 40 °C for 30 hours. After the etching process, to attain a neutral pH, MXene powders were rinsed multiple times with deionized water and then kept under vacuum at 80°C for 24 hours to ensure complete drying.

2.3. Analysis of materials

To characterize the synthesized materials FE-SEM, (S-4160, Hitachi, Japan at 20 kV), XRD (X'Pert PRO MPD system), Raman spectroscopy (532-nm wavelength), and FTIR was conducted.

2.4. Battery Assembly

Two different Li-O_2 battery cathodes were fabricated by combining $Ti_3C_2T_x$, super P, and polyvinylidene fluoride (PVDF) as a binder in N-methyl-2-pyrrolidinone (NMP) with varying ratios of weight of 80: 10: 10 and 60: 30:10, respectively.

Afterward, the uniform slurry was evenly spread on carbon paper (GP-H-030, Toray) (which is used as a gas diffusion layer) and dried overnight at 80°C under a vacuum oven. The loading mass of the total active material was around 0.4 mg. Based on the mass of the active material, the specific capacity and current density of the electrodes are determined. The components of the Li-oxygen battery include a lithium foil anode, a glass fiber separator (Whatman, GF/D), a 1 M LiTFSI/TEGDME electrolyte (MerckScientific, 99.95%), and a cathode. These components are constructed within an argon atmosphere glove box (manufactured by Armaghan Diyar Daryush Company), maintaining oxygen and water levels below 0.5 ppm. All components of the battery were assembled into a CR2032 coin cell, which features a porous can on the cathode side. As depicted in Figure 1, after being placed inside the lithium-oxygen battery setup, the cell underwent testing using the NEWARE multi-channel battery testing system, operating within a voltage range of 2 to 4.5 volts.

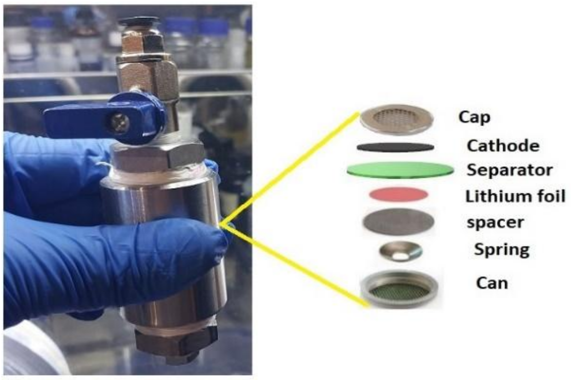

Figure 1. Lithium-oxygen battery setup

3. Findings and Analysis

3.1. Material analysis

In Figure 2(a) the SEM image of prepared Ti_3AlC_2 is shown. MAX-phase micro-zones can be easily seen in this figure. The SEM images of the 2D structure of pristine $Ti_3C_2T_x$ and 30% Super-P added $Ti_3C_2T_x$ are presented in Figures 2(b)& (c), respectively. The red arrows in Figure 2-(c) point to some of the Super P nano-grains that are distributed between the MXene nano-sheets.

To further investigate the structure of the synthesized materials and confirm the formation of MAX-phase and MXene, their XRD patterns are presented in Figure 3.

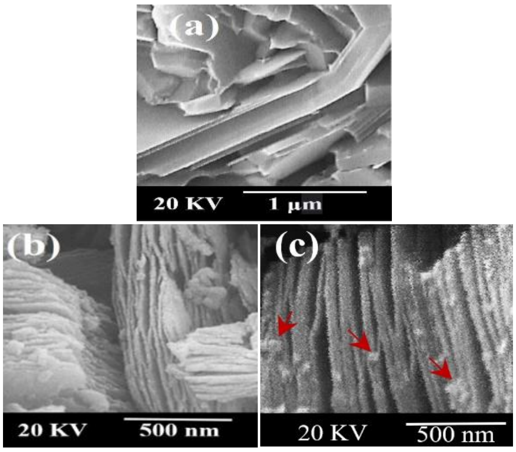

Figure 2. SEM images of (a) Ti_3AlC_2 MAX-phase, (b) $Ti_3C_2T_x$ nano-sheets, (c) Super P/$Ti_3C_2T_x$ nano-composite.

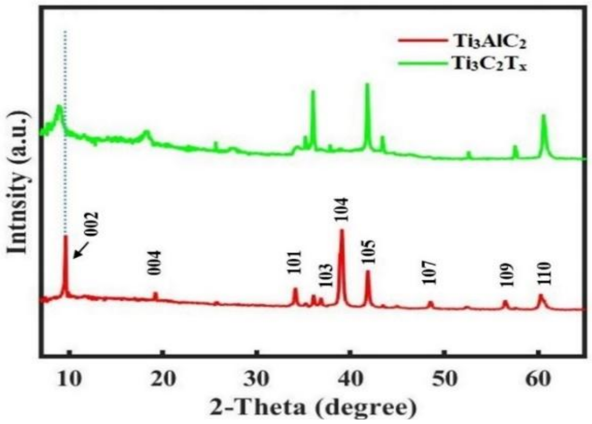

Figure 3. XRD patterns of Ti_3AlC_2 MAX-phase and $Ti_3C_2T_x$ nanosheets.

In the XRD pattern of Ti_3AlC_2 (red curve), the characteristic peaks of Ti_3AlC_2 related to the (002) at 9.66°, (004) at 19.21°, (101) at 34.13°, (103) at 36.08°, (104) at 39.07°, (105) at 41.83°, (107) at 48.51°, (109) at 56.49°, and (110) at 60.29° crystal planes are present. Moreover, in the XRD pattern of the $Ti_3C_2T_x$ (green curve), the important characteristic peaks of $Ti_3C_2T_x$ including 9.06° referred to the (002) crystal plane, and 18.35° related to the (004) crystal plane are present.

The peaks associated with the (002) plane of the MXene sample show a leftward shift compared to the MAX-phase one. Such a shift suggests an expansion in the interlayer distance arising from the removal of Al atoms. Figure 4 presents FTIR spectroscopy to further explore the structural properties of the synthesized MXene. In this figure, the wide peak near 3500 cm^{-1} and the peak at 1385 cm^{-1} are associated with –OH groups [29-32]. In addition, the peaks at 531 and 465 correspond to

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Ti-O bonding, and the peak observed at 610 is attributed to Ti-C bonding [33-35]. These peaks can confirm the presence of $Ti_3C_2T_x$ structure with the -OH and -O functional groups.

The Raman spectrum of pristine $Ti_3C_2T_x$ is presented in Figure 4(b). In this spectrum, the G-band of $Ti_3C_2T_x$ is located at 1574 cm^{-1}, which can be linked to the in-plane stretching vibration of hybridized sp^2 carbon atoms [17]. The D band is present at 1379 cm^{-1}, illustrating the presence of defects in the carbon lattice.

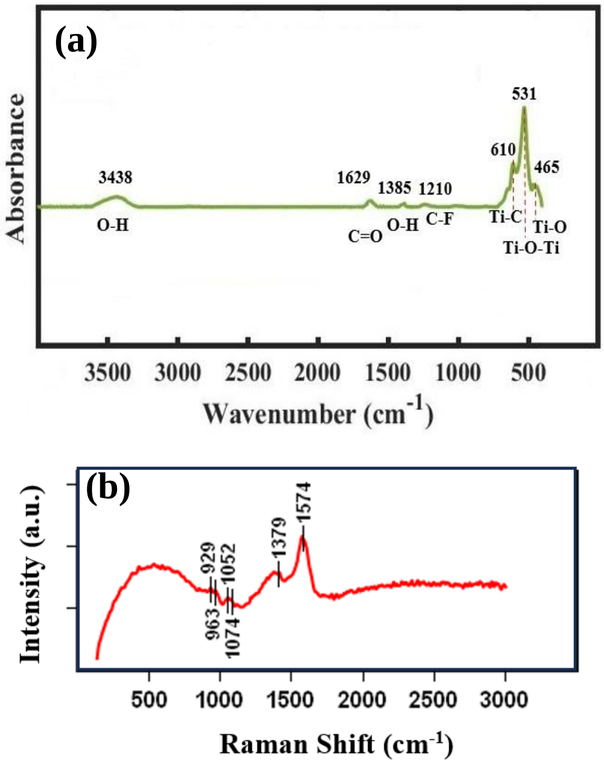

Figure 4. (a) FTIR spectra and (b) Raman spectra of $Ti_3C_2T_x$ MXene nano-layers.

3.2. Electrochemical measurements

To explore the electrochemical performance of the fabricated $Li-O_2$ batteries, their Galvanostatic discharge-charge curves at a current density of 100 mAg^{-1} are illustrated in Figure 5-(a) & (b). As presented in Figure 5-(a), the $Li-O_2$ battery with a low Super P/$Ti_3C_2T_x$ ratio (10:80) in its cathode provided a discharge-specific capacity of 396 $mAhg^{-1}$ in the 1st cycle and 298 $mAhg^{-1}$ and 196 $mAhg^{-1}$, in the 2nd and 3rd cycles, respectively, at a current density of 100 mAg^{-1}.

The decrease in specific capacitance in the second and third cycles is due to the formation of undecomposable products throughout the discharging phase. [36].

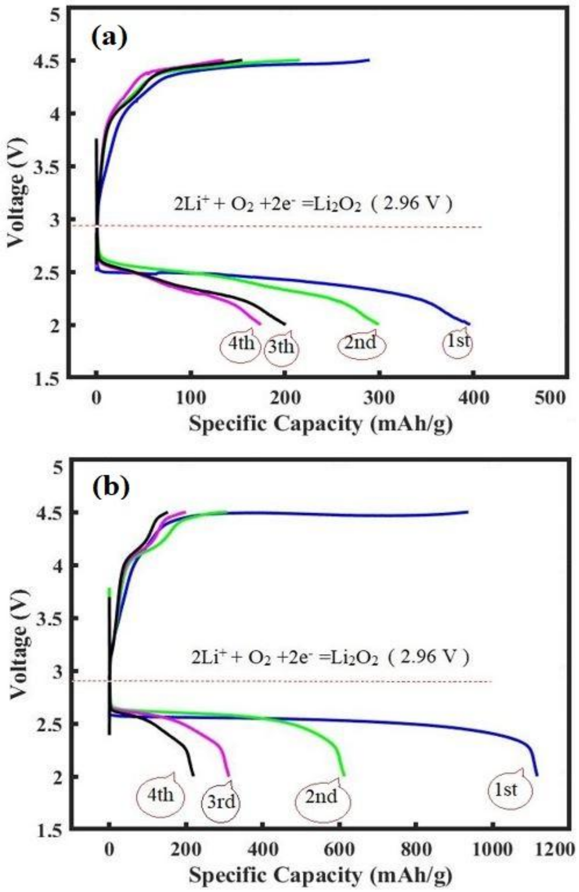

Figure 5. Discharge-charge profiles of super p/$Ti_3C_2T_x$ cathodes at 100 mAg^{-1} with (a) 10% and (b) 30% Super P, respectively.

As depicted in Figure 5-(b), by increasing the ratio of super P/$Ti_3C_2T_x$ to 30:60, the specific capacity of the battery reached up to 1116 $mAhg^{-1}$ in the 1st cycle, and 612 $mAhg^{-1}$ and 308 $mAhg^{-1}$ in the 2nd and 3rd cycles, respectively, at a current density of 100 mAg^{-1}.

By comparing the curves presented in Figure 5, it is observed that by increasing super P to 30%, the specific capacity is increased by up to 180%. This increase can be attributed to the enhanced electrical conductivity of the cathode and de-stacking of the MXene layers.

To further investigate the electrochemical performance of $Ti_3C_2T_x$ and Super P in Li-Oxygen cathode, these two materials were separately used in Li-Oxygen cells as active materials. The Nyquist curves of these two cells are depicted in Figure 6. These curves have been fitted employing the equivalent circuit simulation (the inset of Figure 6), which incorporates both EDLC (CPE1) and pseudo-capacitance (CPE2) [25, 26]. Based on this model, R_s (total DC resistance) and R_{ct} (charge transfer resistance) are displayed in Table 1. As shown in Table 1, Super P has a lower R_s but higher R_{ct} than $Ti_3C_2T_x$, which implies the higher electrical conductivity of Super P and higher charge transfer capability of MXene. In addition, due to the lower slope of the Nyquist curve in the MXene-based Li-Oxygen cathode, it can be demonstrated that the faradic mechanism is more probable in this electrode than in the Super P-based electrode.

Table 1. Resistance values for the fabricated electrode were obtained from Nyquist plot fitting using an equivalent circuit

Li-Oxygen cathode	R_s (Ω)	R_{ct} (Ω)
Super p	31.5	209
$Ti_3C_2T_x$	41.5	129.5

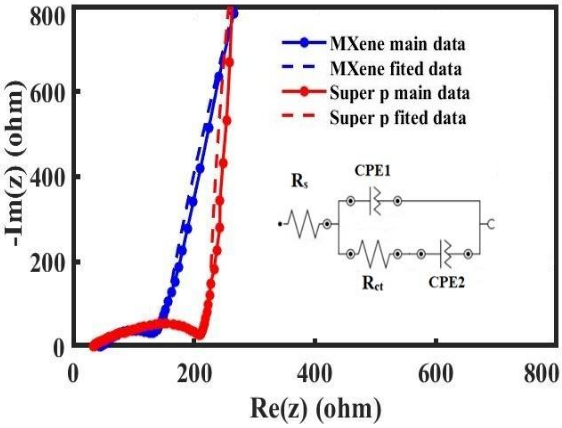

Figure 6. Nyquist curves of Ti3C2Tx and Super P/ Ti3C2Tx based Li-Oxygen cell before the first discharge cycle.

The cycle life curves of Li-O_2 batteries including Super P/$Ti_3C_2T_x$ cathodes at different percentage of Super P (10% and 30%) are presented in Figure 7. Like most of other reported Li-Oxygen batteries both of the batteries are decayed after several cycles due to variety of reasons such as electrode degradation, limited reaction kinetics, dendrite formation, etc. However, the battery with a higher amount of Super P exhibits better cyclic stability.

To investigate the reaction kinetics, the CV curves of the pure $Ti_3C_2T_x$ and pure Super P based Li-Oxygen cells at a scan rate of 5 mVS^{-1} and a voltage window of 2 to 4.5 V are present in Figures 8(a)&(b). The CV curves of these two cells have almost the same shape with identical peak positions (2.5 V for the ORR and 3.4 V for the OER), indicating that the charge storage mechanism is the same in both electrodes. These peaks are related to the reactions of oxygen reduction and evolution implying that charge storage is carried out by the synthesis and breakdown of Li_2O_2 species. It is worth mentioning that the OER peak at 2.5 V is in good agreement with plateau of the discharge profiles in Figure 5.

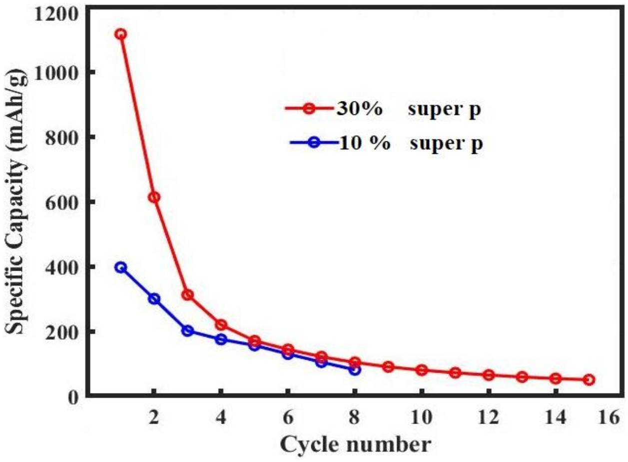

Figure 7. Specific capacity profile of Li-O_2 battery with super p/$Ti_3C_2T_x$ cathodes at 100 mAg^{-1} with 10% and 30% super p to cycle number.

considering our results, it seems that increasing the amount of Super P as a conductive material in the MXene-based Li-O_2 battery enhances electrochemical performance, including specific capacity and electrochemical stability. While MXene layers are known to be highly conductive 2D materials, the improvement in performance cannot be attributed solely to the high conductivity of Super P, although it does have a positive effect. A precise comparison of the SEM images of pristine $Ti_3C_2T_x$ and Super P/ $Ti_3C_2T_x$ in Figure 2 shows that the Super P nanoparticles are distributed between the MXene nanosheets, increasing the distance between the nanostacks and nanosheets.

This configuration can facilitate the diffusion of Li ions and oxygen and their easier penetration and exit from the MXene layers, which, in turn, leads to a higher capability for Li_2O_2 formation and decomposition.

In addition, both $Ti_3C_2T_x$ and Super P have been reported to have a catalytic effect on the synthesis and breakdown of Li_2O_2. It can be speculated that the combination of these two materials has a synergistic effect that improves electrochemical performance.

Referring to our results and other studies, we speculate that it is valuable to investigate the combination of MXene and Super P in depth to determine the suitable amount of each material in the composite and to find an effective method for distributing the Super P grains between the MXene

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nanolayers. This approach aims to improve the electrochemical efficiency of the Li-O_2 cathode by utilizing the synergistic effects of Super P and $Ti_3C_2T_x$ sheets.

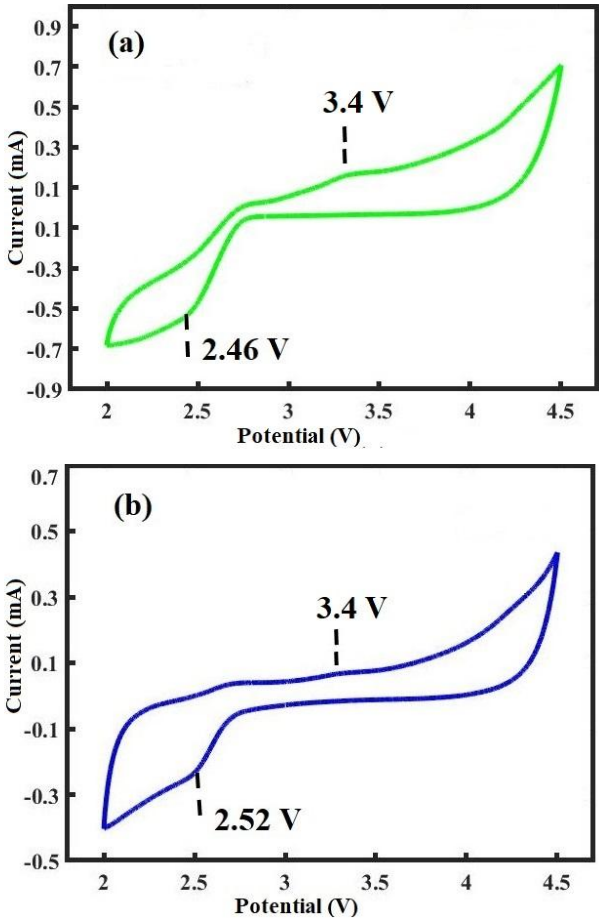

Figure8. CV curves of Li-O2 batteries with (a) Ti3C2Tx, and (b) super p at a rate of 5 mV s-1.

4. Conclusion

This study examined the impact of Super P on the discharge-specific capacity of Li-O_2 battery cathodes based on $Ti_3C_2T_x$. It was observed that the discharge-specific capacity was enhanced up to 180% by increasing the ratio of super P solely around 20%.

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